

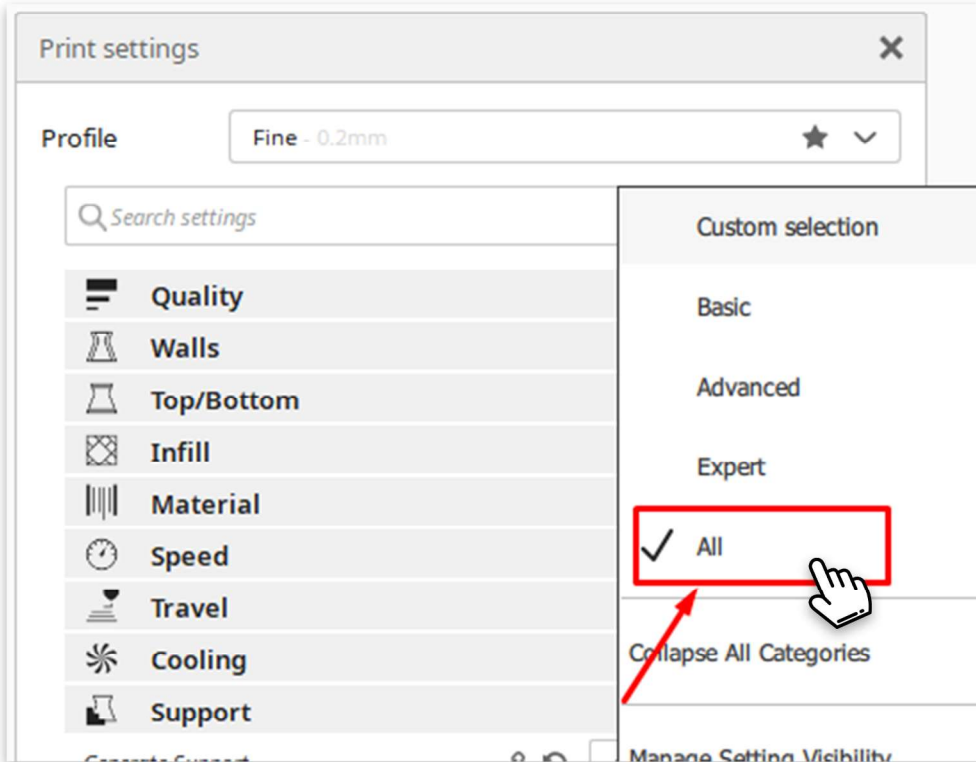
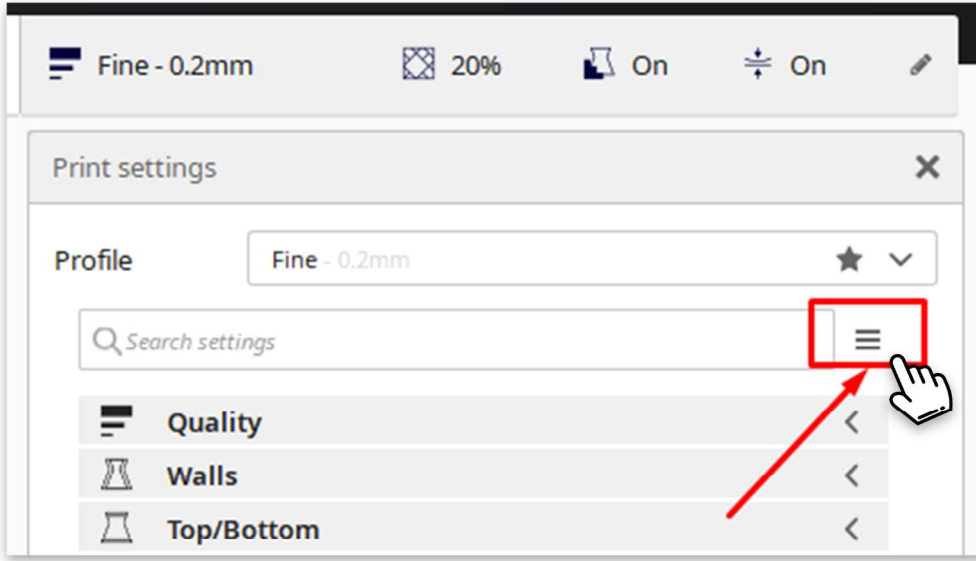
# Teknik Destek

## Pidu Cura da 3D Baskı İçin Parametre Yapılandırma



### Tüm Parametreleri Açık Hale Getirmek

Daha fazla parametreye ulaşabilmek için tüm parametreleri açık hale getirelim.



# Teknik Destek

## Pidu Cura da 3D Baskı İin Parametre Yapılandırma



### Support / Destek Parametreleri

Destek parametrelerini kırmızı kutu ierisine alınanlar bařta olmak ařađıdaki řekilde yapılandırılm.

Support		
Generate Support	<input checked="" type="checkbox"/>	
Support Structure		Normal
Support Placement		Everywhere
Support Overhang Angle		60.0 °
Support Pattern		Zig Zag
Support Wall Line Count		0
Connect Support ZigZags	<input checked="" type="checkbox"/>	
Support Density		15.0 %
Support Line Distance		2.6667 mm
Initial Layer Support Line Distance		2.6667 mm
Support Infill Line Directions		[ ]
Enable Support Brim	<input checked="" type="checkbox"/>	
Support Brim Width		8.0 mm
Support Brim Line Count		17
Support Z Distance		0.1 mm
Support Top Distance		0.2 mm
Support Bottom Distance		0.1 mm
Support X/Y Distance		1.2 mm
Support Distance Priority		Z overrides X/Y
Minimum Support X/Y Distance		0.4 mm
Support Stair Step Height		0.3 mm
Support Stair Step Maximum Width		5.0 mm
Support Stair Step Minimum Slope Angle		10.0 °
Support Join Distance		2.0 mm
Support Horizontal Expansion		0.0 mm
Support Infill Layer Thickness		0.2 mm
Gradual Support Infill Steps		0

# Teknik Destek

## Pidu Cura da 3D Baskı İin Parametre Yapılandırma



### Build Plate Adhesion / Yapı Levhası Parametreleri

Daha iyi bir baskı tablasına tutunma iin "Build Plate Adhesion Type" Őeeneęini "Brim" olarak seelim.

Search settings

- Quality
- Walls
- Top/Bottom
- Infill
- Material
- Speed
- Travel
- Cooling
- Support
- Build Plate Adhesion

Build Plate Adhesion Type	∞ ↺	Brim	▼
Skirt/Brim Minimum Length		250.0	mm
Brim Width	∞	8.0	mm
Brim Line Count	∞	17	
Brim Distance	∞	0.0	mm
Brim Replaces Support	∞	<input checked="" type="checkbox"/>	
Brim Only on Outside	∞	<input checked="" type="checkbox"/>	

- Dual Extrusion
- Mesh Fixes
- Special Modes
- Experimental